Date:

Monday, 28/04/2008 8:13:18 AM

User:

Julie Lecocq

**Process Sheet** 

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number**  : 38807

P.O. Number

: 10589

This Issue

: 28/04/2008

: NC

Prsht Rev.

First Issue

: 11 : 36847

Type.

S.O. No. :

: SMALL /MED FAB

**Part Number** 

**Drawing Name** 

: D2237

**Drawing Number** 

: D2237 REVD1

: STRIKER PLATE

**Project Number** 

: N/A **Drawing Revision** : D1

Material

**Due Date** : 05/05/2008 Qtv:

60 Um:

Each

Written By

Previous Run

Checked & Approved By

Comment

: Est. C 02.05.11 Clarify IPP NG

EST D 06.05.25 Waterjet EC

**Additional Product** 

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M304S22GA

304/316 .032 Sheet



Comment: Qty.:

0.0105 sf(s)/Unit

0.6300 sf(s)Total:

304/316 .032 Sheet

Batch: 107744

2.0



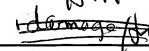
Comment: FLOW WATER JET

1-Cut as per Dwg D

Dwg Rev:\_\_**D** (

Prog Rev: D (

8-4-30



3.0

QC2



2-Deburr if necessary

IB 8-4-30



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK



SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE







Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Form as per drawing

## **Dart Aerospace Ltd**

W/O:			WO	RK ORDER CHANG	SES				
DATE STEP		PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Categ	ory:	_ NCR: Yes	No DQ	A:	Date: _	
					QA:	N/C Close	d:	Date:	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NO	R)			
5475	OTED	ozza Pescription of NG						Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Secti	cation on C	Chief Eng	QC Inspector
							4		

NOTE: Date & initial all entries

Monday, 28/04/2008 8:13:18 AM Date: User: Julie Lecocq **Process Sheet** Drawing Name: STRIKER PLATE Customer: CU-DAR001 Dart Helicopters Services Job Number: 38807 Part Number: D2237 Job Number: Seq. #: **Machine Or Operation: Description:** INSPECT WORK TO CURRENT STEP 6.0 QC5 Comment: INSPECT WORK TO CURRENT STEP PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: QC21 8.0 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

rospace L	_td							
		W	ORK ORDER CHANGES					
STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			**					
:	PAR #:	Fault Cat	egory: NC					
		WORK ORE	DER NON-CONFORMANCI				Date	
STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section B  Action Description Chief Eng		Section		Approval Chief Eng	Approval QC Inspector
	STEP	:PAR #:	STEP PROCEDURE CHARACTERS  PAR #: Fault Cate  WORK ORD  STEP Description of NC Section A Initial	WORK ORDER CHANGES  STEP PROCEDURE CHANGE  :PAR #:Fault Category:NO  WORK ORDER NON-CONFORMANC  WORK ORDER NON-CONFORMANC  STEP Description of NC	WORK ORDER CHANGES  STEP PROCEDURE CHANGE By  :PAR #:Fault Category:NCR: Yes  QA: N  WORK ORDER NON-CONFORMANCE (NCF  STEP Description of NC	WORK ORDER CHANGES  STEP PROCEDURE CHANGE By Date  :PAR #: Fault Category: NCR: Yes No DQ/ QA: N/C Closed  WORK ORDER NON-CONFORMANCE (NCR)  STEP Description of NC Corrective Action Section B Section B Section A Section A Section Description Sign & Section Section Section Section Section B Section A Section Description Sign & Section Sect	STEP PROCEDURE CHANGE By Date Qty  :PAR #:Fault Category:NCR: Yes No DQA: QA: N/C Closed:  WORK ORDER NON-CONFORMANCE (NCR)  STEP Description of NC	WORK ORDER CHANGES  STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr  :PAR #:Fault Category:NCR: Yes No DQA:Date:QA: N/C Closed:Date:  WORK ORDER NON-CONFORMANCE (NCR)  STEP Description of NC

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	38807
		JF (*)
Description: Striker Plate	Part Number:	D2237
Inspection Dwg: D2237 Rev: D1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST							
Ŵ	х	First Arti	icle	Prot	otype		
Drawing		Actual			Method of		_
Dimension	Tolerance	Dimension	Accept	Reject	Inspection		omments
0.300	+/-0.010	305	*				
0.250	+/-0.010	750	×				-
1.550	+/-0.010	1,555	¥				
1.800	+/-0.010	1.864	¥				
0.750	+/-0.010	วรว	×				_
Ø0.128	+0.005/-0.001	PGI.	×		9		
0.034	+/-0.010	1034	¥				0-
		, , ,					
				<u> </u>			
-							
		***************************************					
2							
I i i							
, -							
		1:0					
					-		
				i			
Measured by:	tB	Audited by:	6		Prototype /	Approval:	N/A
Date:	8-4-30	Date:	08/0	5/61		Date:	N/A
Rev Date	Change	14.0	L			Revised b	y, Approved
A 07.05.31						KJ/JLM a	



DESIGN B WILLIAMS	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA					
CHECKED		DRAWING NO.	REV. D				
DATE		πιε	SCALE				
94:10:25		STRIKER PLATE	2:1				
DI di	F 04.06.15	UPDATE DIMENSION					

RELEASED

